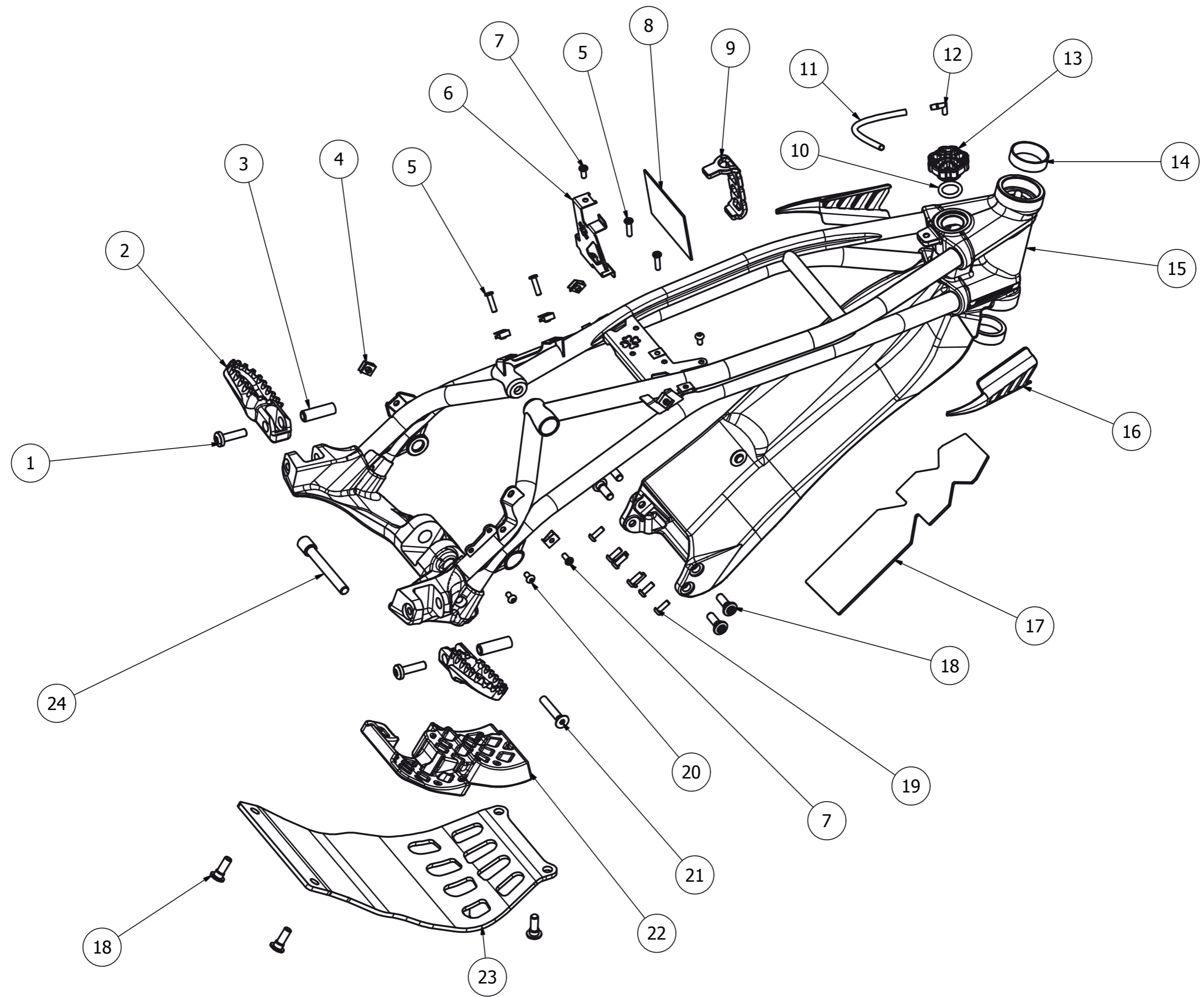


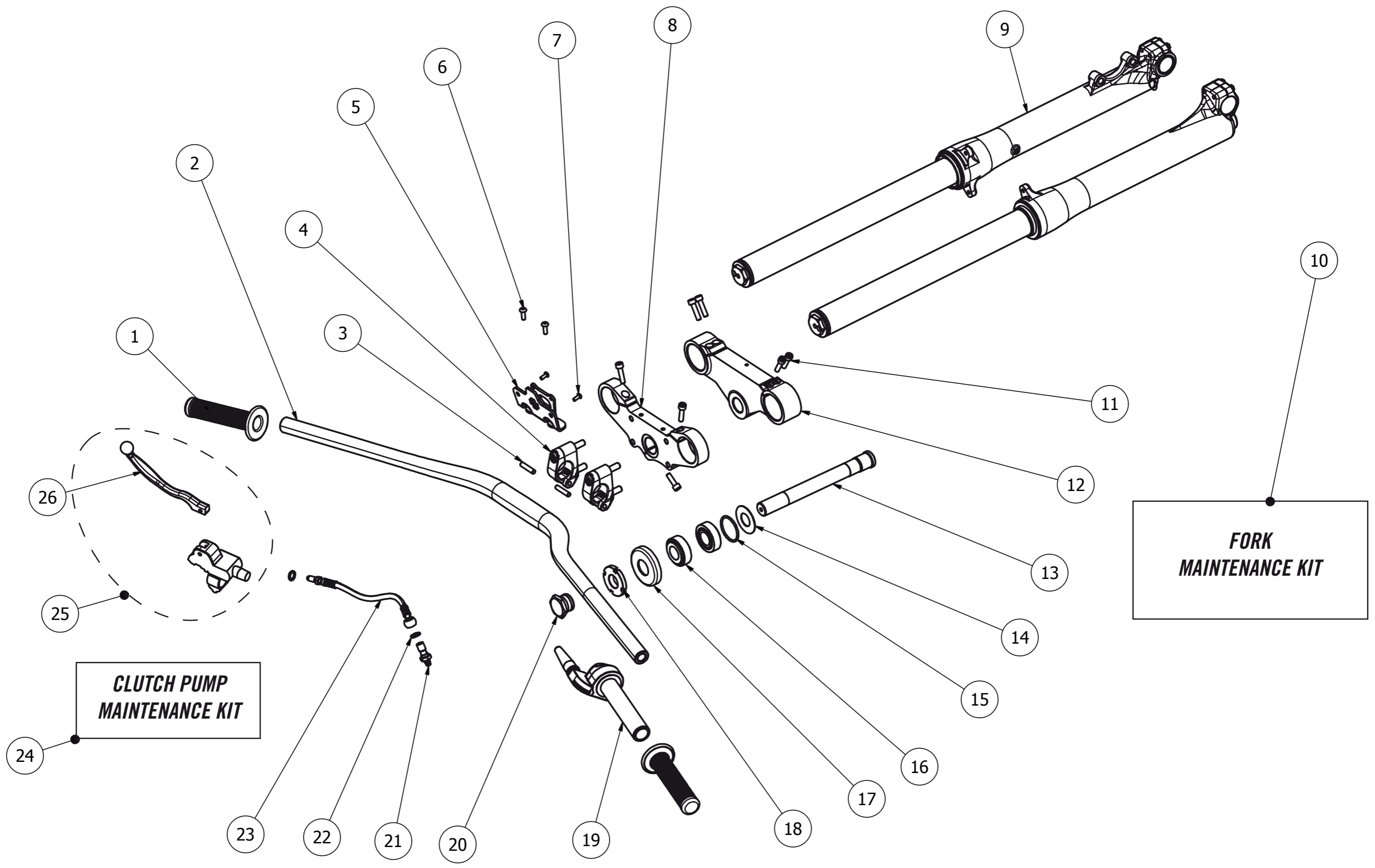


*Original parts TR280i 2013*

<b>Contents:</b>	<b>page:</b>
<b>·Cycle part:</b>	
<i>Part 1: Frame</i>	<i>2</i>
<i>Part 2: Steering</i>	<i>4</i>
<i>Part 3: Front wheel</i>	<i>6</i>
<i>Part 4: Swing arm</i>	<i>8</i>
<i>Part 5: Rear wheel</i>	<i>10</i>
<i>Part 6: Plastics</i>	<i>12</i>
<i>Part 7: Admission</i>	<i>14</i>
<i>Part 8: Cooler</i>	<i>16</i>
<i>Part 9: Exhaust</i>	<i>18</i>
<b>·Motor part:</b>	
<i>Part 1: Crankcase</i>	<i>20</i>
<i>Part 2: Cylinder</i>	<i>22</i>
<i>Part 3: Ignition</i>	<i>24</i>
<i>Part 4: Gear/clutch system</i>	<i>26</i>
<i>Part 5: Kickstart set</i>	<i>28</i>
<b>·Electric part:</b>	
<i>Part 1: Electric injection system</i>	<i>30</i>
<i>Part 2: Light installation</i>	<i>32</i>
<b>·Ossa engineering tools:</b>	<i>34</i>
<b>·Ossa stickers</b>	<i>35</i>



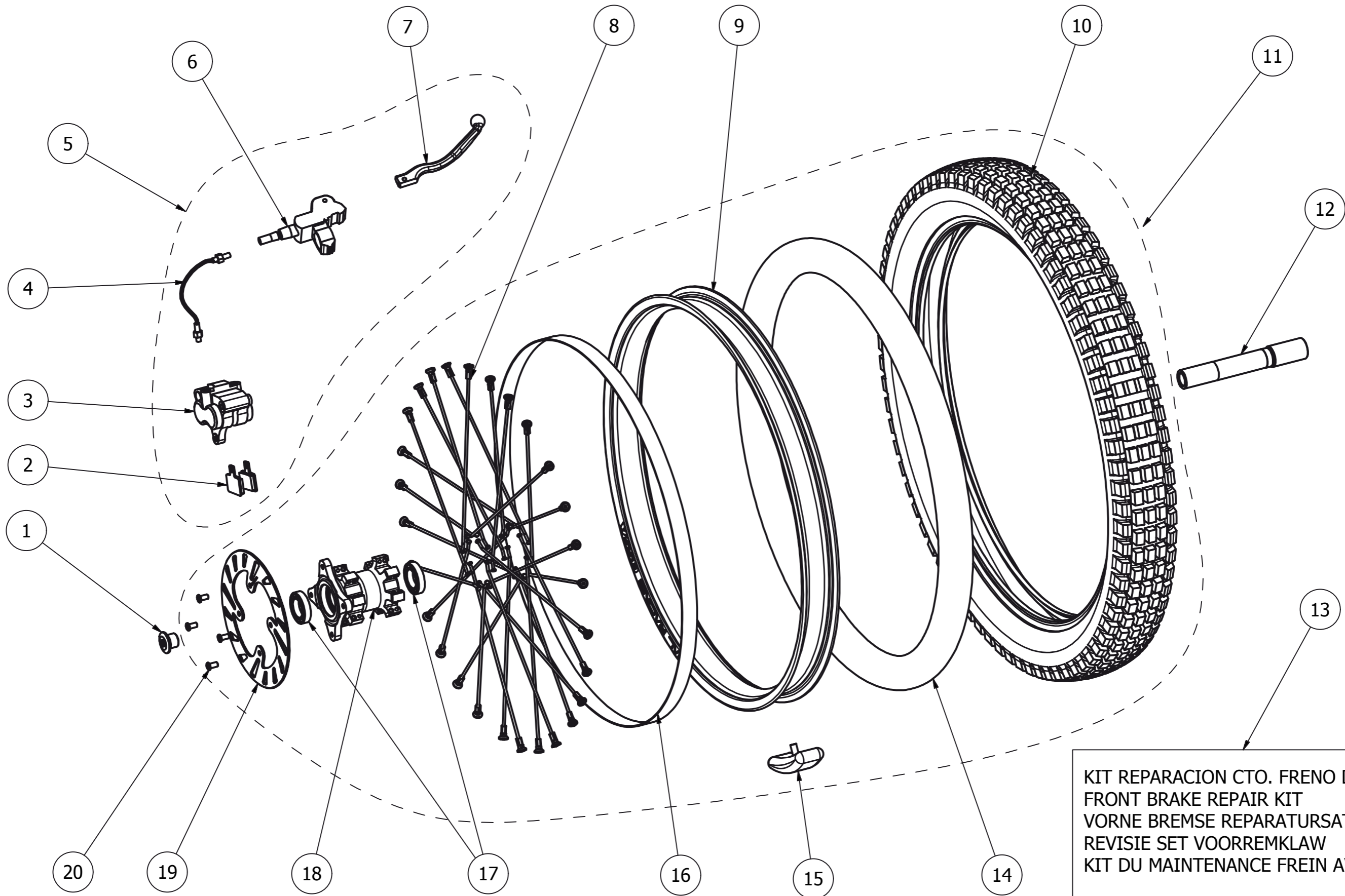
<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
1	083012BG	TORX M8x30	2
2	1500010212	FOOTREST KIT	1
3	1511010211	FOOTREST SCREW	2
4	0508LA	NUT CLIP M5	9
5	052008BB	TORX M5x20	4
6	5221030213	ECU SUPPORT	1
7	051208BB	TORX M5X12	3
8	5240030213	ECU HEATSHIELD PROTECTOR	1
9	5230030512	ECU SUPPORT BELT	1
10	224000TD	O-RING 22x4	1
11	9415010211	BREATHER HOSE	1
12	1350020211	BREATHER PIPE	1
13	9410010211	FUEL TANK CAP	1
14	32004QB	STEERING BEARING	2
15	1000010213	FRAME	1
16	3000040211	FRAME TRIMS SET	1
17	5030040211	AIR BOX FILTER FOAM	1
18	082412HA	SCREW M832	8
19	051608AA	SCREW M5x16	8
20	051208AA	TORX M5x12	2
21	084512CA	TORX M8x45	1
22	1460010211	CRANKCASE RUBBER PROTECTOR	1
23	1450010211	ENGINE PROTECTOR PLATE	1
24	108012HA	ENGINE-FRAME SPECIAL SCREW	1



**CLUTCH PUMP  
MAINTENANCE KIT**

**FORK  
MAINTENANCE KIT**

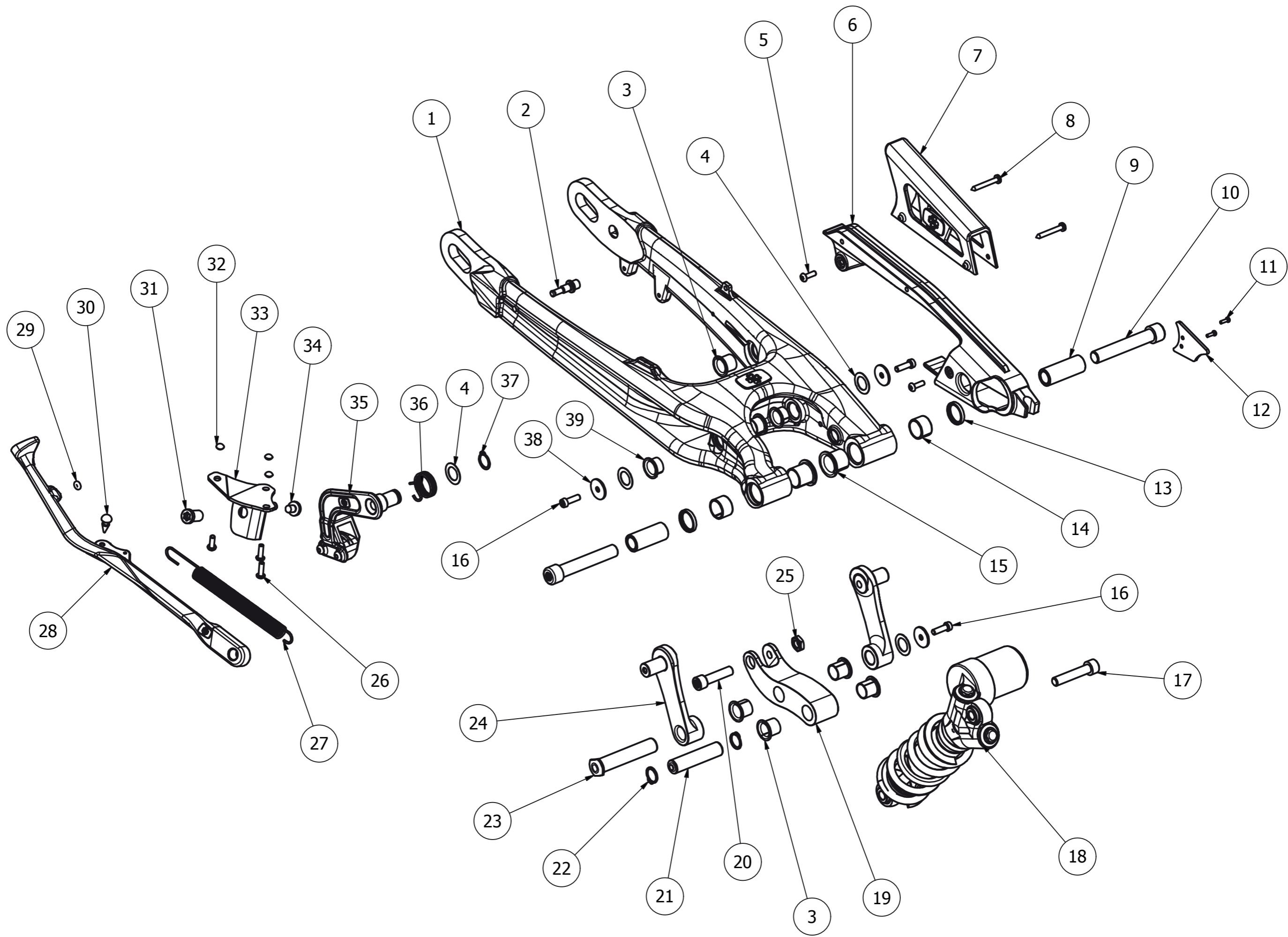
<b>REF</b>	<b>CODE</b>	<b>NAME</b>	<b>QUANTITY</b>
1	2520010211	HANDLEBAR GRIPS	1
2	2510010211	HANDLEBAR	1
3	0630YA	HANDLEBAR CLAMP PIN	2
4	2530010211	HANDLEBAR CLAMP SET	1
5	6100030211	MULTIFUNCTION SUPPORT PLATE	1
6	051608AA	TORX 5X16	2
7	041007BC	TORX 4x10	2
8	2600010211	UPPER CLAMP	1
9	2000010212	FRONT FORK	1
10	2099010211	F. FORK MAINTENANCE KIT	1
11	062010AA	TORX 6X20 INOX.	7
12	2700010212	LOWER CLAMP	1
13	244002NA	UPPER CLAMP WASHER	1
14	2610010211	STEERING AXLE	1
15	372500TA	STEERING O-RING	1
16	32004QB	STEERING BEARING	2
17	9050040211	STEERING BEARING DUST COVER	1
18	2620010211	STEERING NUT	1
19	2565010212	HANDLE THROTTLE	1
20	2630010211	TOP NUT STEERING STEM	1
21	2552010211	HIDRAULIC CLUTCH RACORD	1
22	101415NH	WASHER	2
23	2550010211	CLUTCH LINE	1
24	2546010211	CLUTCH PUMP MAINTENANCE KIT	1
25	2540010211	CLUTCH LEVER / PUMP KIT	1
26	2542010211	CLUTCH LEVER	1



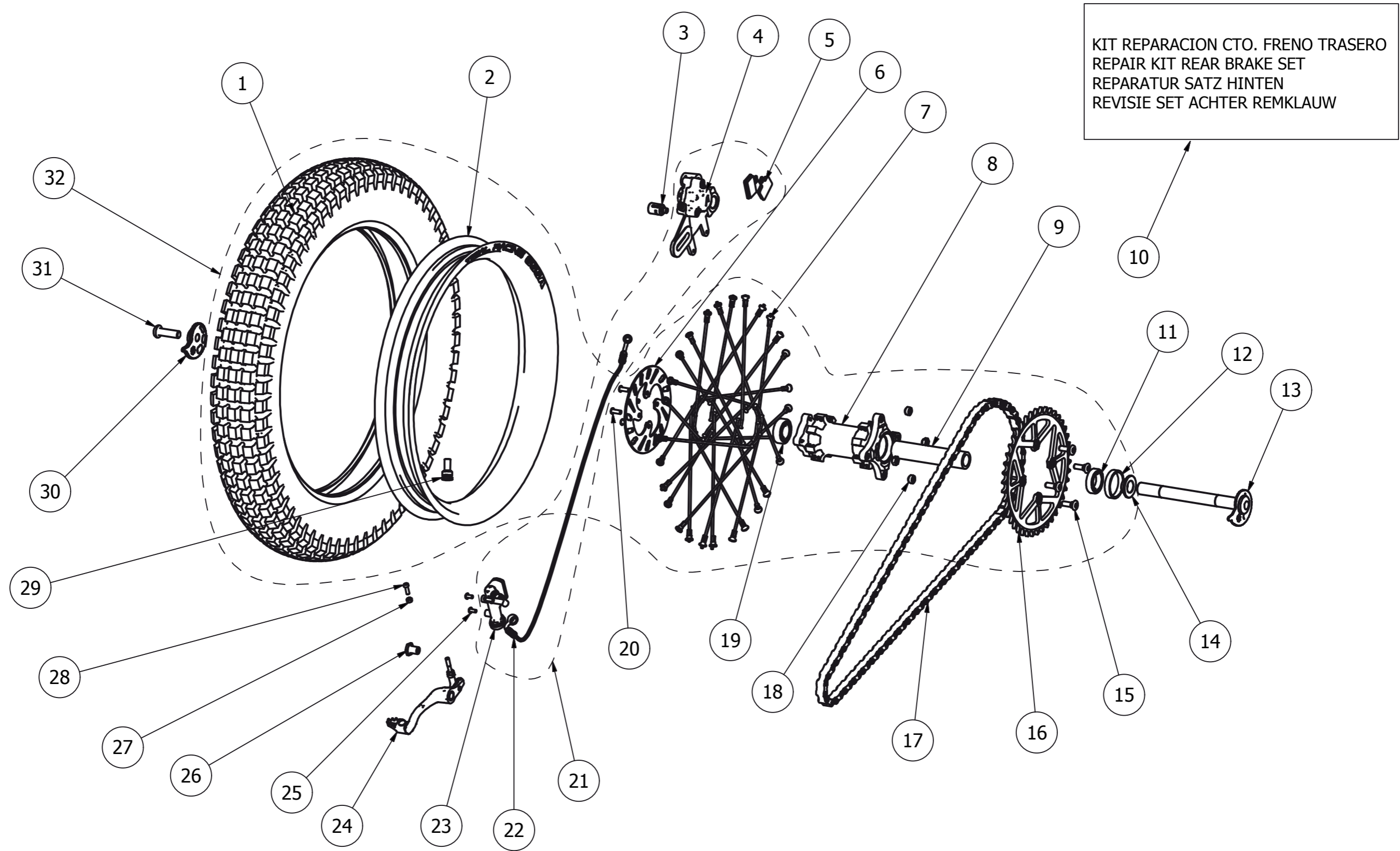
KIT REPARACION CTO. FRENO DEL.  
 FRONT BRAKE REPAIR KIT  
 VORNE BREMSE REPARATURSATZ  
 REVISIE SET VOORREMKLAW  
 KIT DU MAINTENANCE FREIN AVANT

<b>REF</b>	<b>CODE</b>	<b>NAME</b>	<b>QUANTITY</b>
1	181515HA	FRONT WHEEL SCREW	1
2	7400010211	FRONT WHEEL BRAKE PADS	1
3	7200010211	FRONT WHEEL CALIPER	1
4	7300010211	FRONT BRAKE LINE	1
5	7000010211	FRONT WHEEL BRAKE KIT	1
6	7100010211	FRONT WHEEL MASTER CYLINDER	1
7	7320010211	FRONT WHEEL BRAKE LEVER	1
8	5310010212	FRONT WHEEL SPOKES KIT, BLACK	28
9	5110010212	FRONT RIM	1
10	5600010211	FRONT TYRE	1
11	5000010212	FRONT WHEEL SET	1
12	5010010211	FRONT WHEEL SHAFT	1
13	7499010211	REPAIR KIT FRONT BRAKE SET	1
14	5620010211	FRONT INNER TUBE	1
15	5610010211	TYRE CLAMP	1
16	5615010211	FRONT RIMSTRIP	1
17	254209PA	FRONT HUB BEARINGS	1
18	5210010211	FRONT HUB	1
19	5400010211	FRONT WHEEL BRAKE DISK	1
20	061210AB	SCREW	4

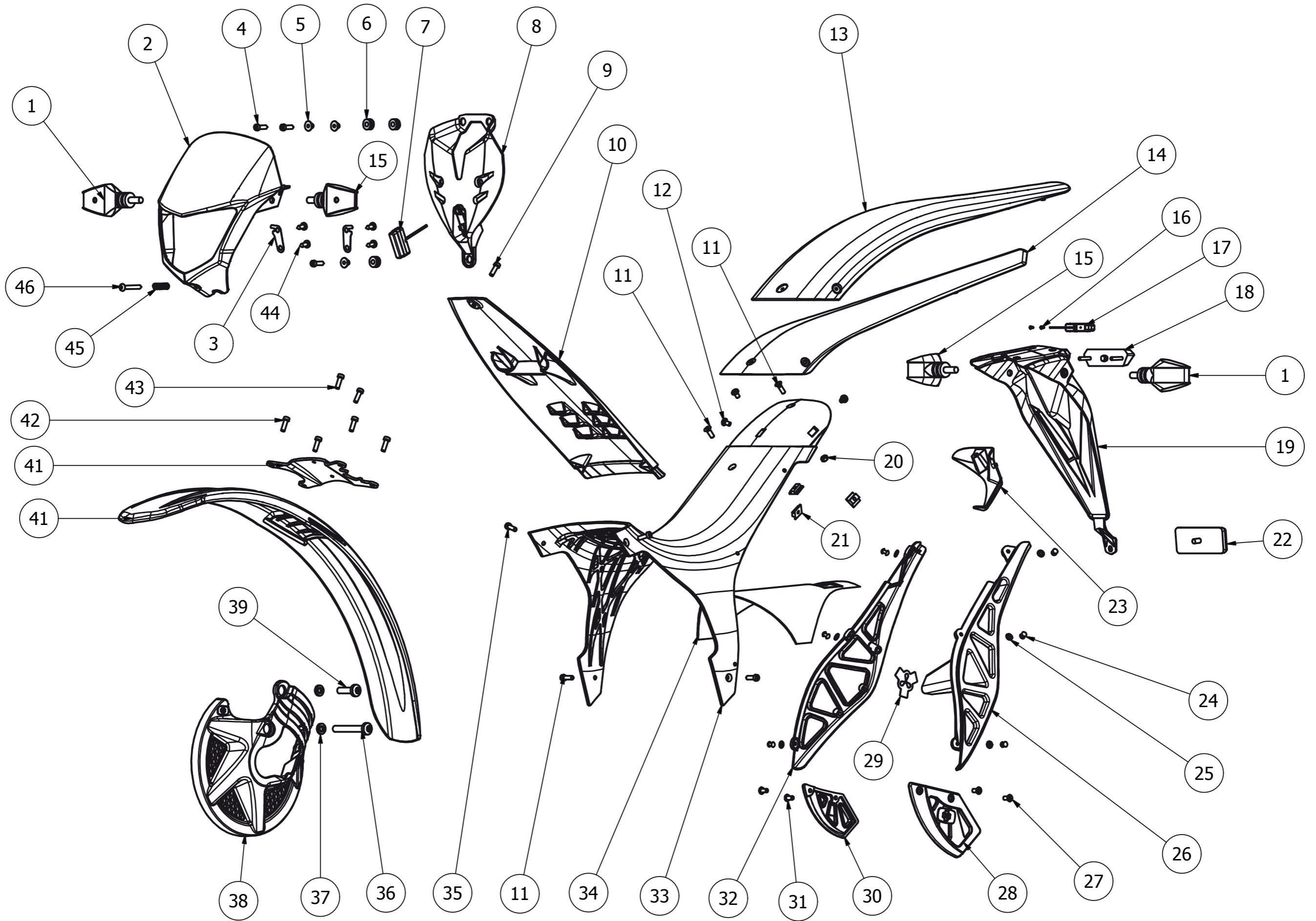




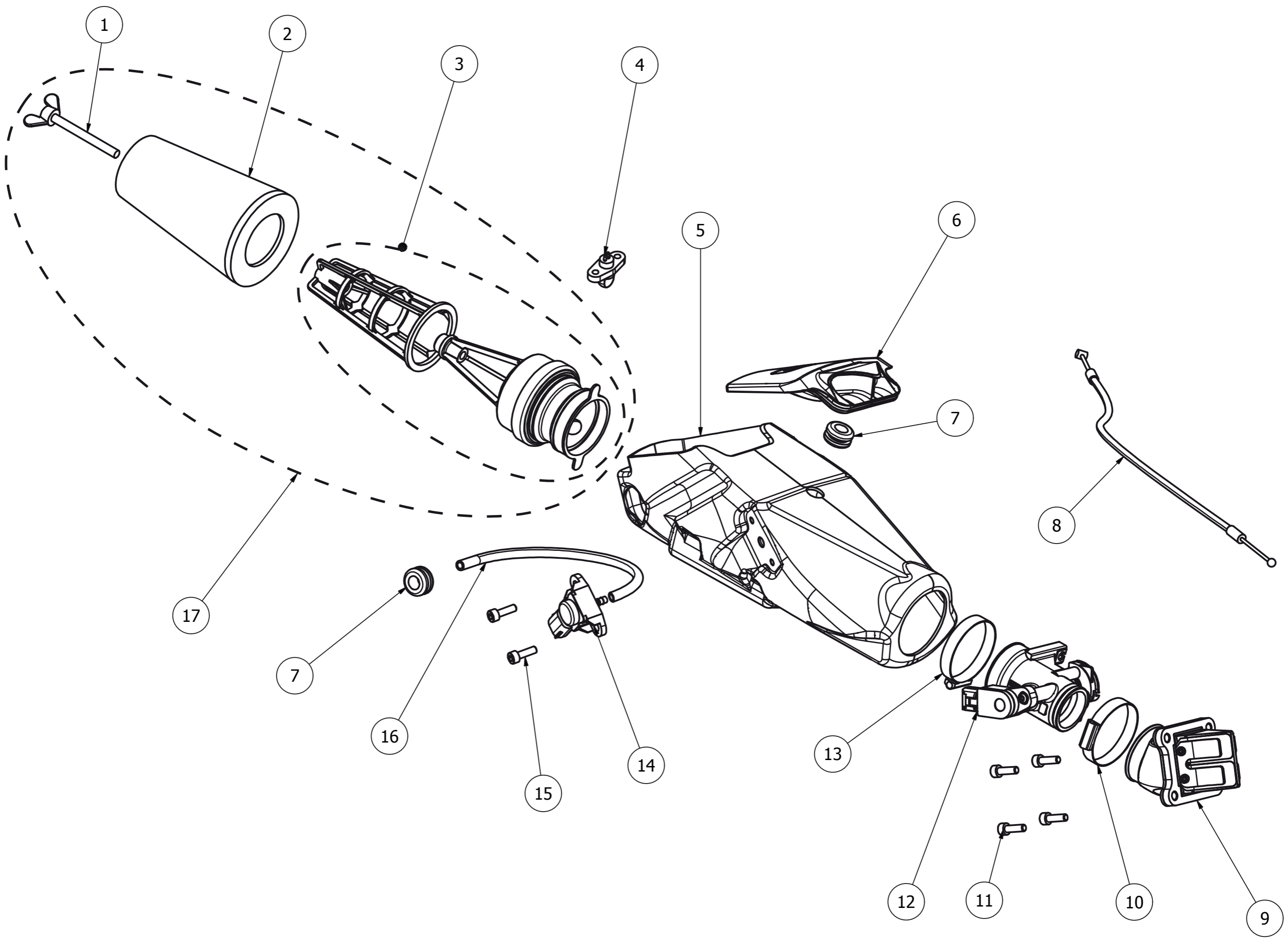
<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
1	4000010212	SWING ARM	1
2	7750010211	REAR BRAKE CALIPER SCREW	1
3	1618170B	FRICITION BEARING	5
4	162505NI	WASHER	3
5	051208BB	TORX M5X12	2
6	9030040211	CHAIN GUIDE	1
7	9025040211	CHAIN PROTECTOR	1
8	043800FB	TAPPING SCREW	2
9	4120010211	SWING ARM SHAFT BUSH	2
10	148015DA	SWING ARM SHAFT SPECIAL SCREW	2
11	030900FB	TORX ST 3,9X9,5	2
12	9035040211	CHAIN PROTECTION PLATE	1
13	202604SH	SEALING	2
14	202321.50B	FRICITION BEARING	2
15	2023150A	FRICITION BEARING	2
16	062010AA	TORX M6X20	3
17	105012AA	SCREW	1
18	3000010211	REAR SHOCK ABSORBER OHLINS	1
19	3300010211	ROCKER ARM	1
20	104012HA	SHOCK ABSORBER LOWER SCREW	1
21	3230010211	ROCKER ARM - FRAME SHAFT	1
22	160000WF	SEEGER	2
23	3220010211	ROCKER ARM SHAFT	1
24	3200010211	LINKER ASSY	2
25	1012KG	NUT M10	1
26	051608BB	TORX M5x16	3
27	1530010211	SIDE STAND SPRING	1
28	1525010211	SIDE STAND TR280i	1
29	060400TA	O-RING 6x4	1
30	1550010211	SIDE STAND STOP BLOCK	1
31	1540010211	SIDE STAND BUSH GUIDE	1
32	0511XB	THREADED RIVET M5	3
33	1520010211	SIDE STAND SUPPORT	1
34	081012BA	SCREW M8x10	1
35	4450010211	CHAIN TENSOR SET	1
36	4460010211	CHAIN TENSOR SPRING	1
37	160000WD	SEEGER	1
38	062402NA	WASHER	3
39	1618120B	FRICITION BEARING	4



<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
1	6600010211	REAR TYRE	1
2	6110010212	REAR RIM	1
3	1700010211	LOCK SET	1
4	7700010211	REAR BRAKE CALIPER	1
5	7900010211	REAR BRAKE PADS	1
6	6400010211	REAR BRAKE DISK	1
7	6310010212	REAR WHEEL SPOKES SET, BLACK	28
8	6210010212	REAR HUB	1
9	6042010211	REAR WHEEL SPACER	1
10	7999010211	REPAIR KIT REAR BRAKE SET	1
11	254209PA	BEARING	1
12	6050010211	REAR WHEEL HUB BUSHING	1
13	6020010211	REAR WHEEL SHAFT ASSEMBLY	1
14	6040010212	REAR WHEEL SPACER	1
15	082412HA	SCREW M8x24	4
16	6500010211	SPROKET Z42	1
17	4400010211	CHAIN SET	1
18	0812KK	M8 NUT	4
19	204012PA	BEARING	1
20	061610AB	DISC BRAKE SCREWS	4
21	7500010211	REAR BRAKE SET	1
22	7800010211	REAR BRAKE LINE	1
23	7600010211	REAR BRAKE MASTER CYLINDER	1
24	7820010211	REAR BRAKE PEDAL	1
25	051208AA	TORX M5x12	2
26	7830010211	REAR BRAKE PEDAL BUSHING	1
27	0508KA	M5 NUT	1
28	051608AA	TORX M5x16	1
29	5625010211	TUBELESS VALVE	1
30	6030010211	REAR WHEEL TENSOR PLATE	1
31	124012BA	SCREW M12x40	1
32	6000010212	REAR WHEEL SET	1

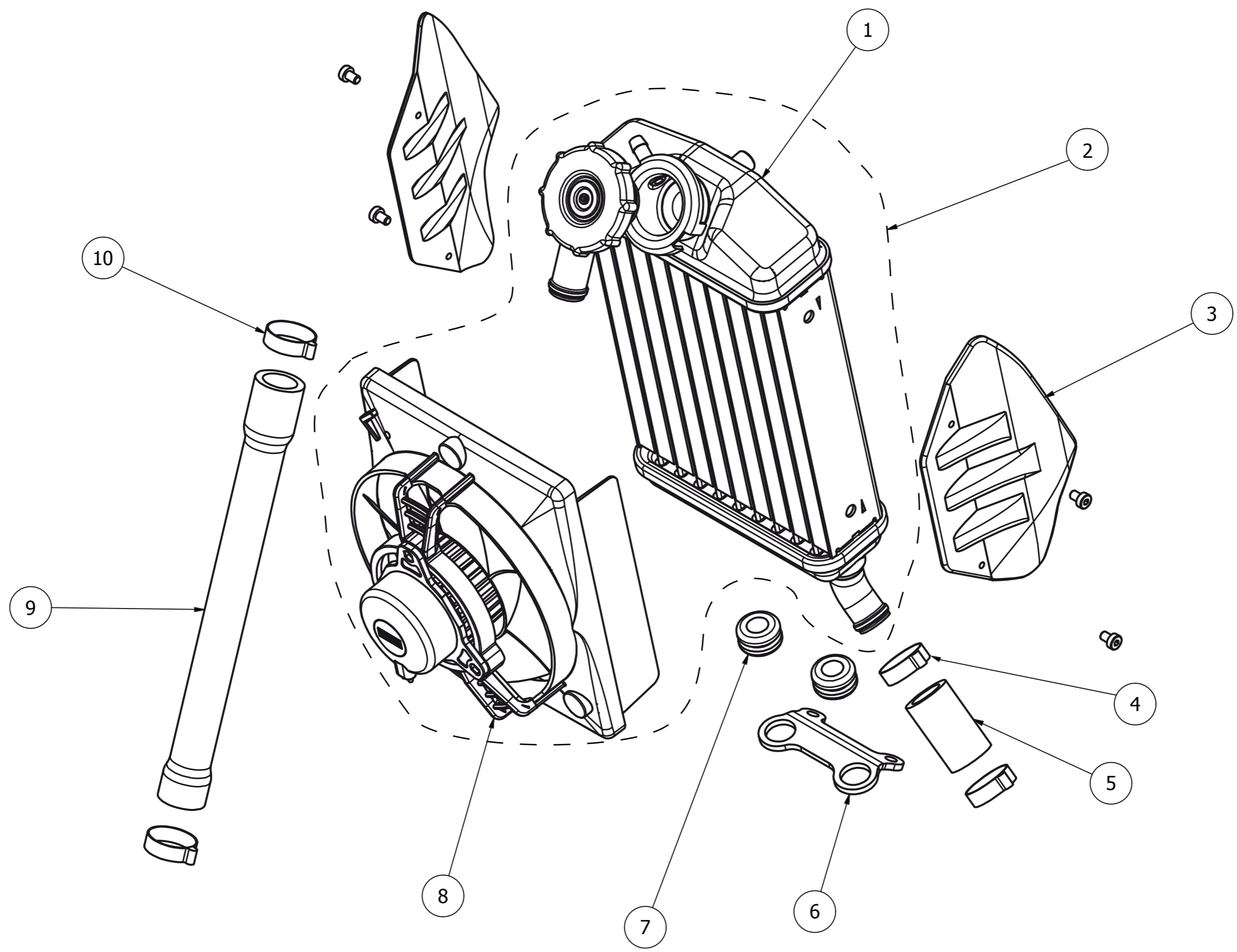


<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>	<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
1	2300030211	TURN LIGHT-A	2	24	0412XA	RIVET	6
2	1010040211	HEADLIGHT MASK	1	25	040805NA	WASHER	6
3	2110030211	LAMP SUPPORT	2	26	9080040211	EXHAUST PROTECTOR, LEFT	1
4	051608AA	M5x16 TORX SCREW	3	27	051208AA	TORX M5x12	2
5	6120030211	BUSHING	3	28	9020040211	REAR SPROCKET PROTECTOR	1
6	6130030211	SILENTBLOCK	3	29	9085040211	LATERAL HEAT SHIELD	1
7	2101030211	RACING LED HEADLIGHT	1	30	9015040211	REAR DISC PROTECTOR	1
8	1021040211	HEADLIGHT RACING MASK	1	31	051008AA	TORX M5x12	2
9	051208BB	SCREW	1	32	9070040211	EXHAUST PROTECTOR, RIGHT	1
10	5010040212	AIR BOX COVER	1	33	8000040213	SEAT BASE	1
11	051608CA	M5x16 SCREW	4	34	8100040211	SEAT BASE HEAT SHIELD	1
12	050808BB	TORX M5X8	3	35	051208CA	M5x12 SCREW	2
13	6000040211	HOMOLOGATED REAR FENDER	1	36	086012BG	TORX M8x60	1
14	6000040213	REAR FENDER	1	37	7255010211	FRONT DISC COVER WASHER	1
15	2350030211	TURN LIGHT-B	2	38	9010040211	FRONT DISC COVER	1
16	0206FB	REAR LED SCREW	2	39	083012BG	TORX M8x30	1
17	2102030211	REAR LED (RED)	1	40	2000040211	FRONT FENDER	1
18	3100030212	TAIL LIGHT	1	41	2650010211	FRONT FENDER SUPPORT PLATE	1
19	7000040211	TAILLIGHT AND NUMBER PLATE SUPPORT	1	42	061210AA	TORX M6x12	4
20	0508KB	NUT	1	43	050808AB	TORX M5X8	2
21	6060040213	SPECIAL SQUARE NUT	3	44	051000FA	HEADLIGHT SCREWS	4
22	3250030211	CATADIOPTRIC	1	45	2120030211	HEADLIGHT ADJUSTING SPRING	1
23	9090040213	EXHAUST PROTECTOR, CENTRE	1	46	053508AA	HEADLIGHT ADJUSTING SCREW	1

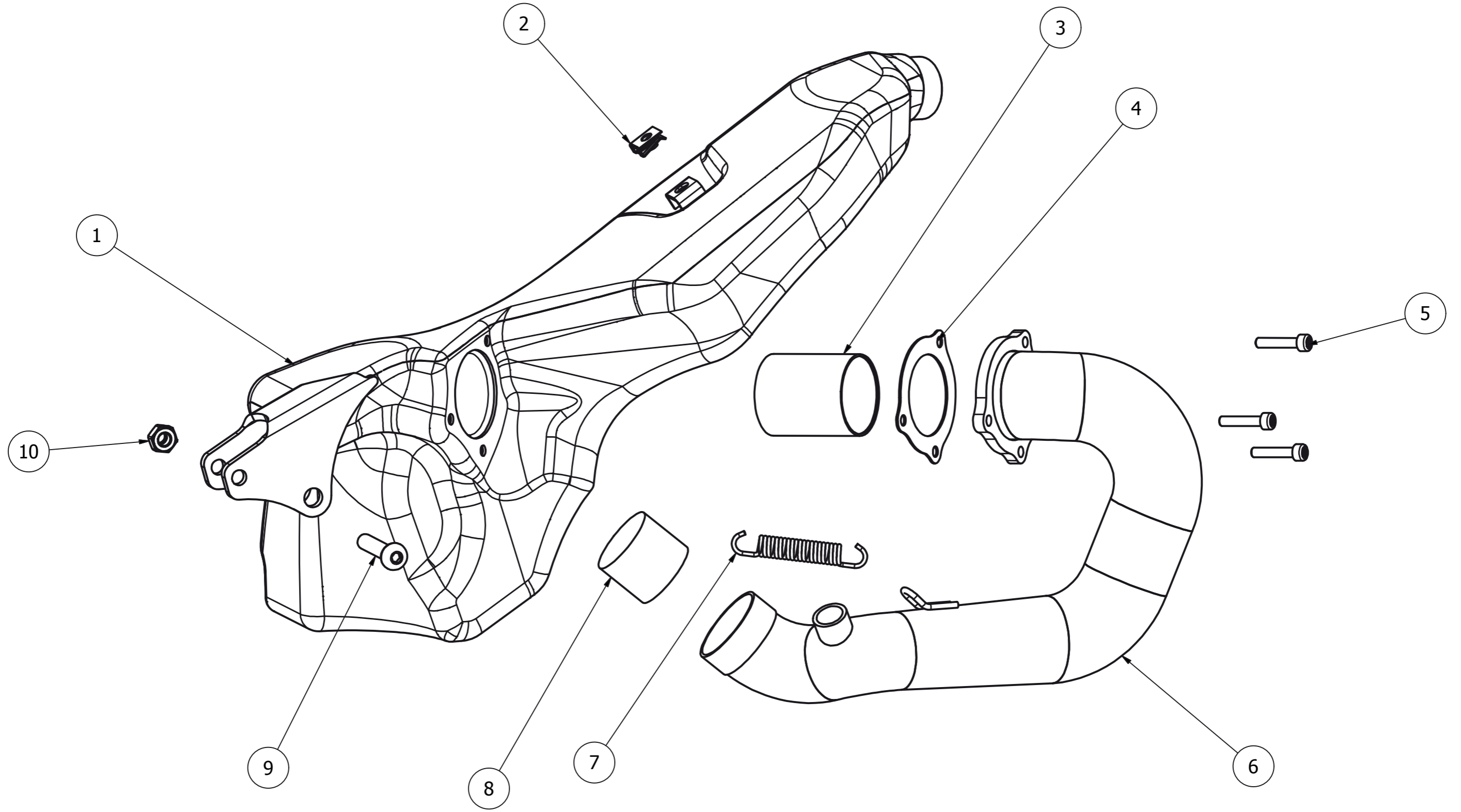


<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
1	9340010213	AIR FILTER SCREW	1
2	9350010213	AIR FILTER FOAM	1
3	9330010213	AIR FILTER HOUSING	1
4	9250030211	AIR TEMPERATURE SENSOR	1
5	5000040211	AIRBOX	1
6	5020040211	AIR FILTER MANIFOLD	1
7	9410020211	RADIATOR SILENTBLOCK	2
8	9050010211	THROTTLE CABLE	1
9	9100020211	REED BLOCK ASSY	1
10	304509VA	CLAMP	1
11	051608DA	SCREW	4
12	9000010211	THROTTLE BODY ASSY	1
13	325009VA	CLAMP	1
14	9260030211	AIR PRESSURE SENSOR	1
15	051400FA	TORX. 40X14	2
16	9420010211	PRESSURE SENSOR INTAKE HOSE	1
17	9300010213	AIR FILTER 2013 KIT	1

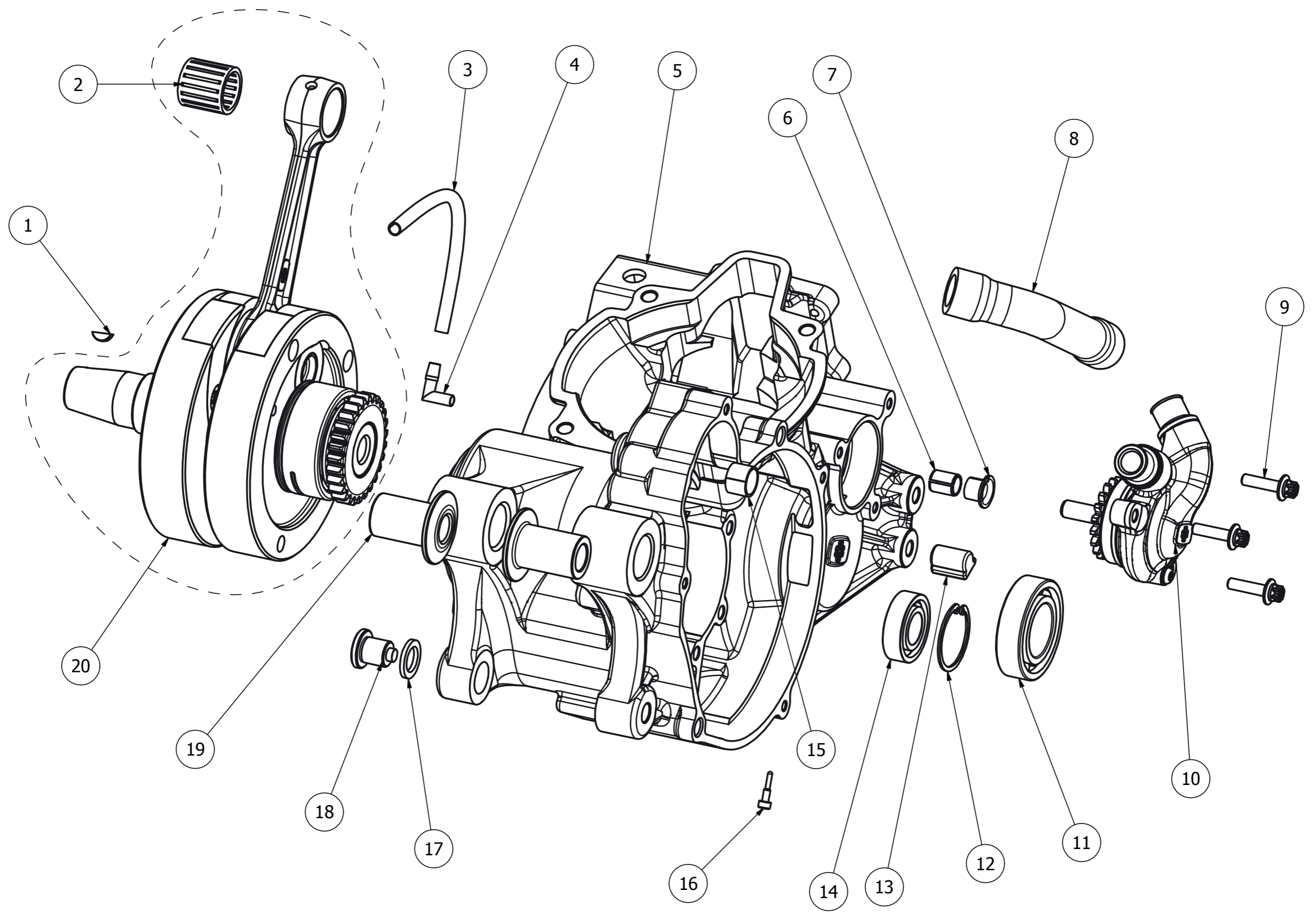




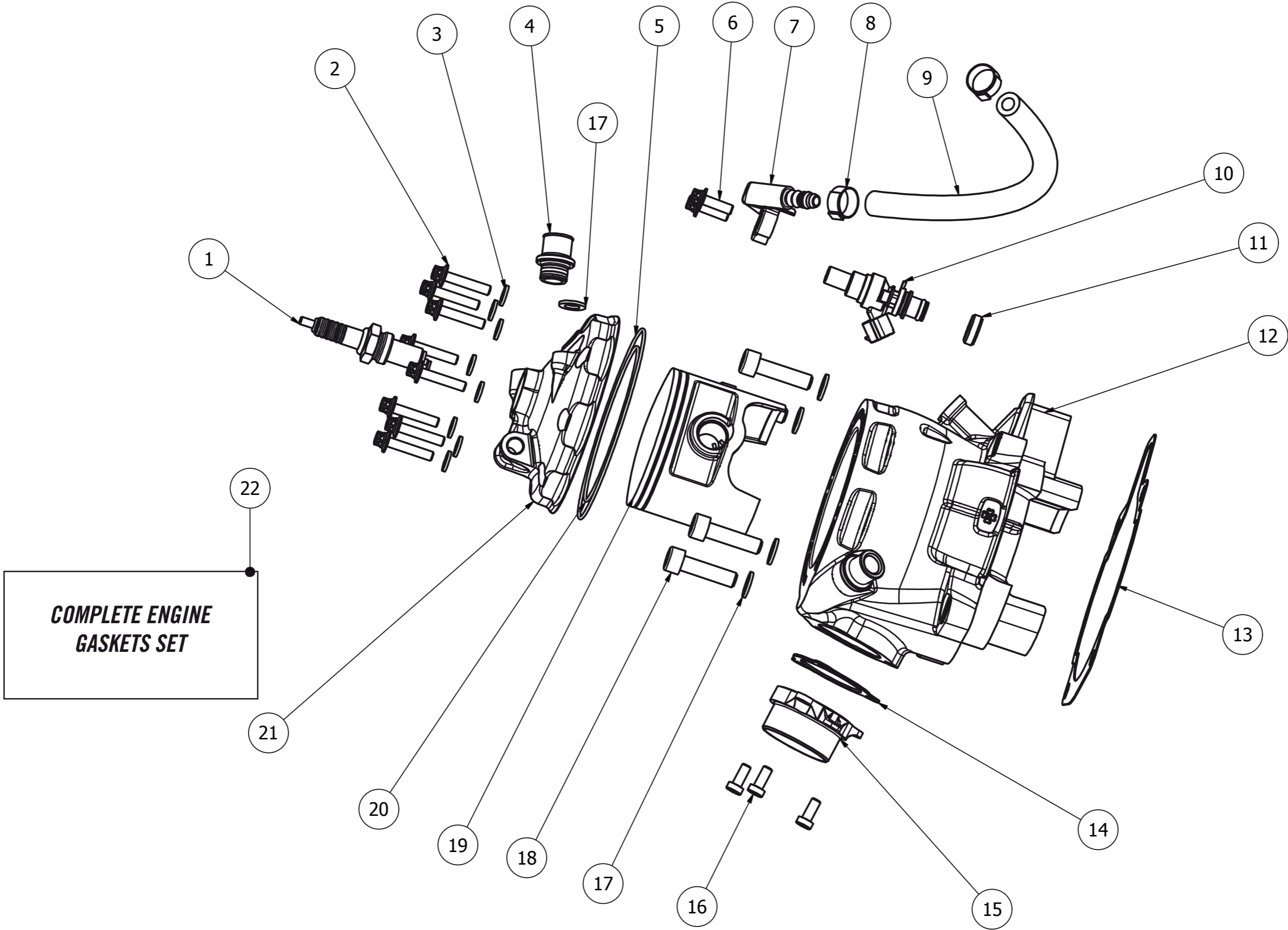
<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
1	8110010211	RADIATOR	1
2	8100010211	RADIATOR + FAN SET	1
3	4000040211	RADIATOR PROTECTOR SET	1
4	2308UA	CLAMP	1
5	5720020211	WATER PUMP HOSE	1
6	9400020211	RADIATOR SUPPORT PLATE	1
7	9410020211	SILENTBLOCK	2
8	9100030211	FAN	1
9	8310010211	CYLINDER WATER HOSE	1
10	2108UA	CLAMP	3



<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
<i>1</i>	<i>9650010211</i>	<i>EXHAUST ASSEMBLY</i>	<i>1</i>
<i>2</i>	<i>0508LA</i>	<i>NUT CLIP M5</i>	<i>1</i>
<i>3</i>	<i>9671010512</i>	<i>CATALYTIC CONVERTOR 42.5</i>	<i>1</i>
<i>4</i>	<i>9510010211</i>	<i>BEND EXHAUST GASKET</i>	<i>1</i>
<i>5</i>	<i>052008AA</i>	<i>M5x20 SCREW</i>	<i>3</i>
<i>6</i>	<i>9610010211</i>	<i>HEADER PIPE</i>	<i>1</i>
<i>7</i>	<i>9620010211</i>	<i>HEADER PIPE SPRING</i>	<i>1</i>
<i>8</i>	<i>9675010512</i>	<i>CATALYTIC CONVERTOR 32.25</i>	<i>1</i>
<i>9</i>	<i>084012AA</i>	<i>TORX M8x40</i>	<i>1</i>
<i>10</i>	<i>0812KG</i>	<i>M8 NUT</i>	<i>1</i>

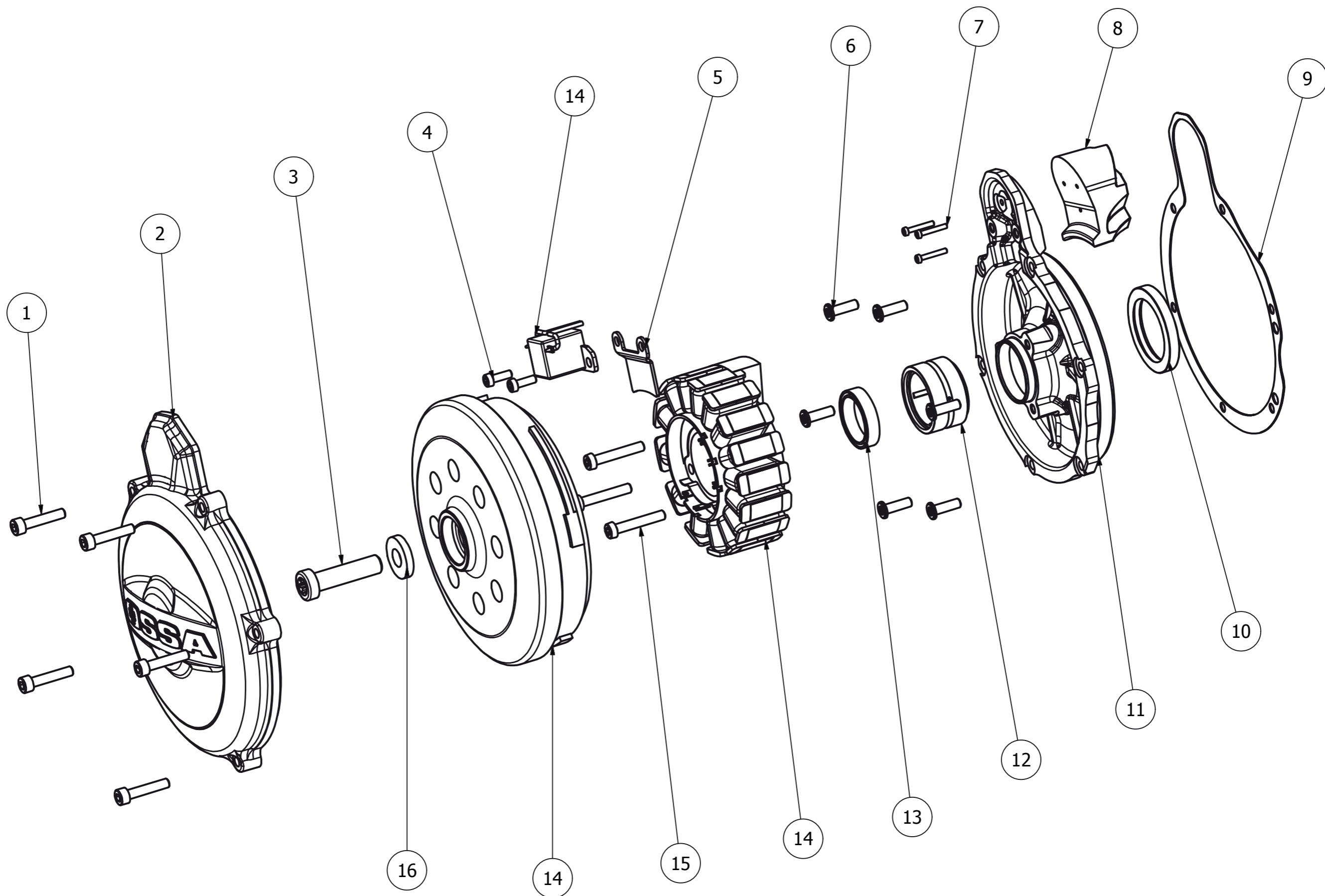


<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
1	3300020211	WOODRUFF KEY 10x3,7x3	1
2	182222QA	NEEDLE BEARING	1
3	9415010211	CRANKCASE BREATHER HOSE	1
4	1350020211	BREATHER PIPE	1
5	1000020211	CRANKCASE	1
6	0810120A	FRICTION BEARING	1
7	081009.50B	FRICTION BEARING	1
8	5710020211	CYLINDER WATER HOSE	1
9	052508AA	M5x25 SCREW	3
10	5500020211	WATER PUMP ASSY	1
11	254212PA	BEARING	1
12	320000WC	SEEGER Ø32	1
13	7160020211	KICKSTART PEDAL STOP	1
14	153209PA	BEARING	1
15	1214100A	FRICTION BEARING	1
16	3350020211	CRANKSHAFT BEARING POS. SCREW	1
17	121802NF	WASHER	1
18	1300020211	OIL DRAINING BOLT	1
19	4200010211	REAR ENGINE CENTERING BUSHING	2
20	3000020211	CRANKSHAFT	1

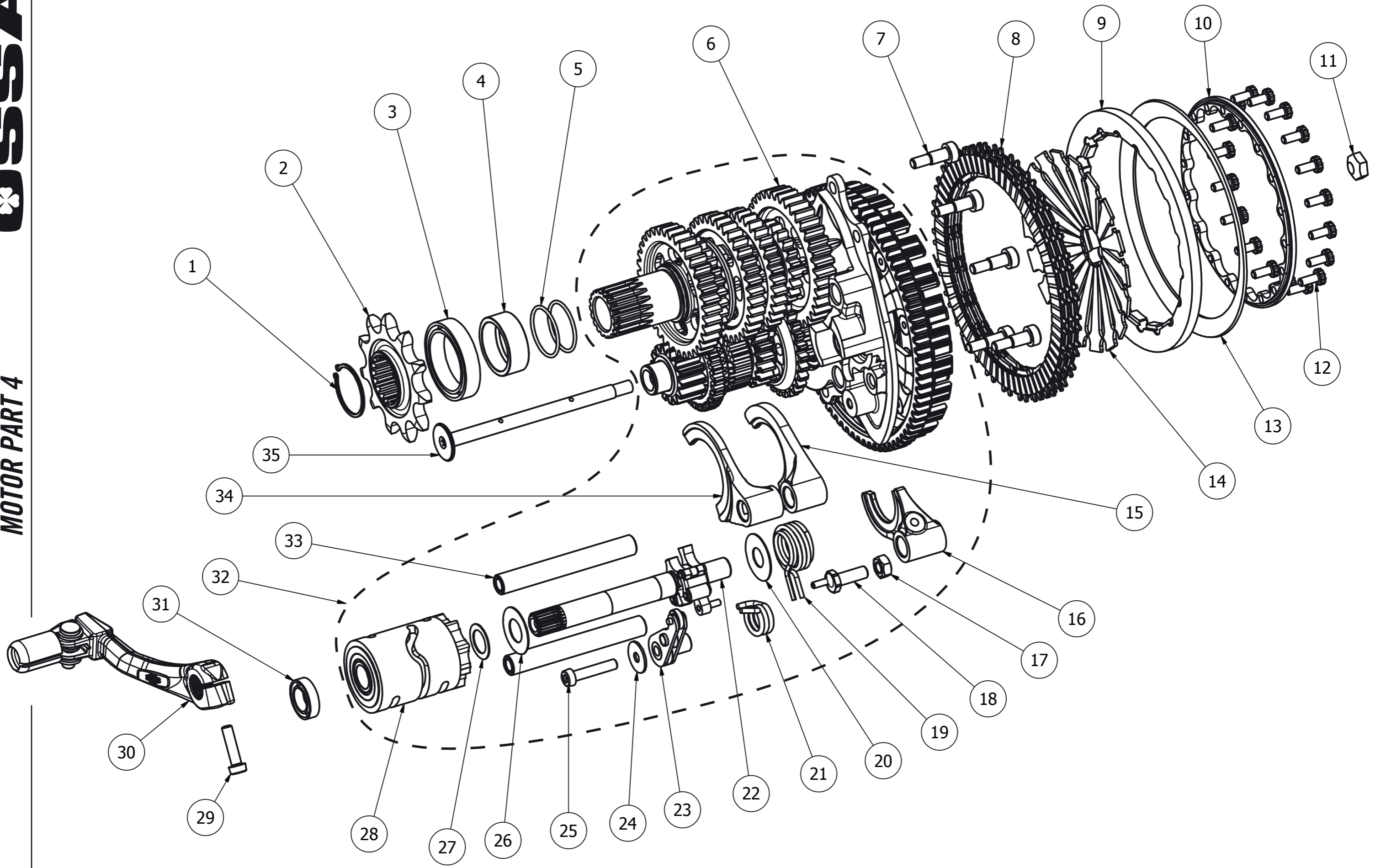


<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
1	6300020211	SPARK PLUG NGK 5	1
2	0525008AA	M5x20 TORX	8
3	051115NF	WASHER	8
4	6515020211	CYLINDER WATER HOSE NECK	1
5	10440178TA	O-RING NBR	1
6	051608BB	M5x16 SCREW	2
7	9120010211	INJECTOR CAP	1
8	1408UC	CLAMP	2
9	9150010211	FUEL LINE	1
10	9110010211	INJECTOR	1
11	9130010211	INJECTOR GASKET	1
12	6500020211	CYLINDER	1
13	9530020211	CYLINDER GASKET	1
14	9535020211	EXHAUST GASKET	1
15	6520020211	EXHAUST MANIFOLD	1
16	051208AA	M5x12 TORX	3
17	081415NF	WASHER	5
18	083012AA	M8x30 TORX	4
19	6612020211--A	PISTON A ASSY	1
19	6612020211--B	PISTON B ASSY	1
19	6612020211--C	PISTON C ASSY	1
20	8227178TB	O-RING NBR	1
21	6000020213	CYLINDER HEAD ASSY	1
22	9500020211	COMPLETE ENGINE GASKET SET	1

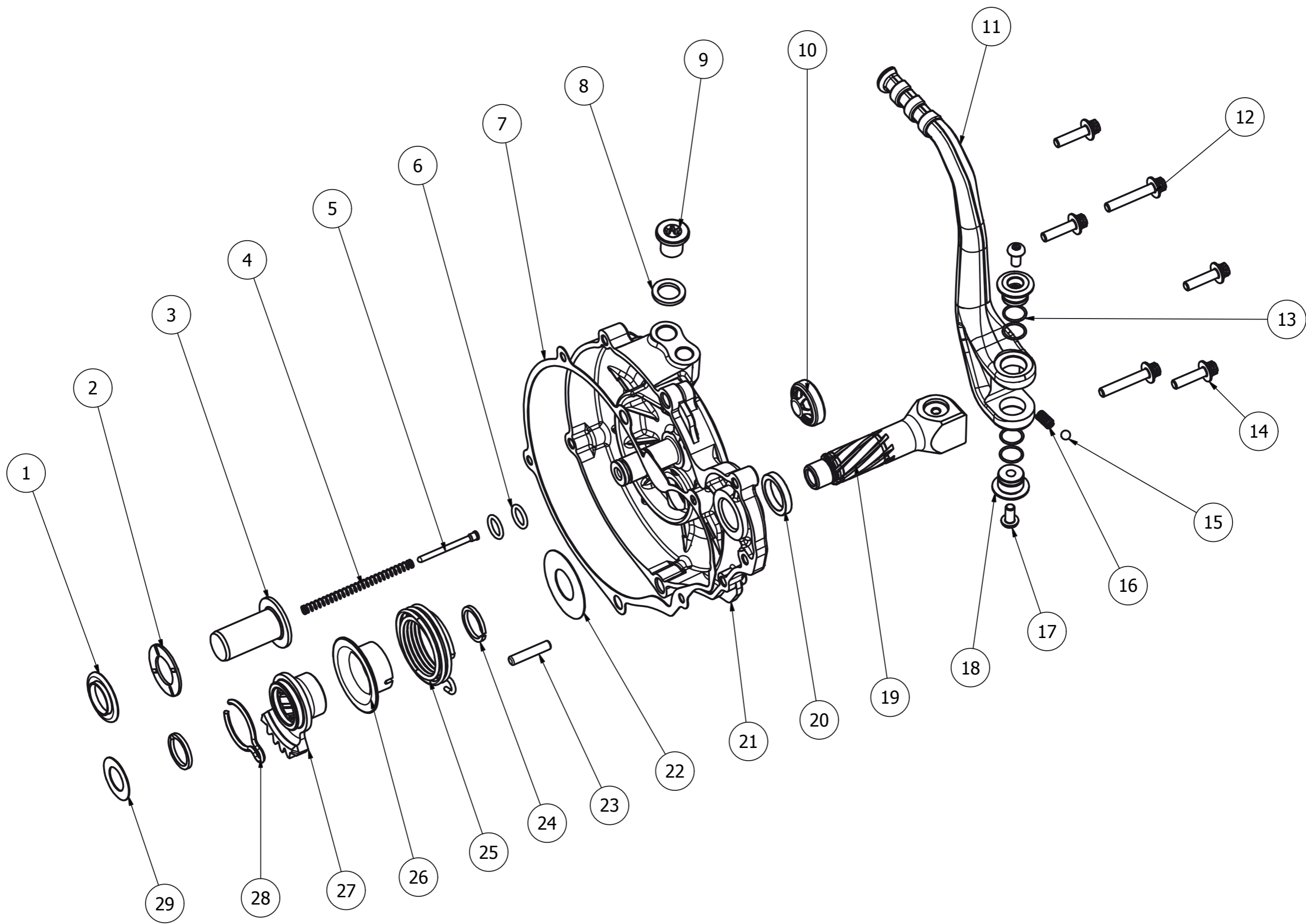




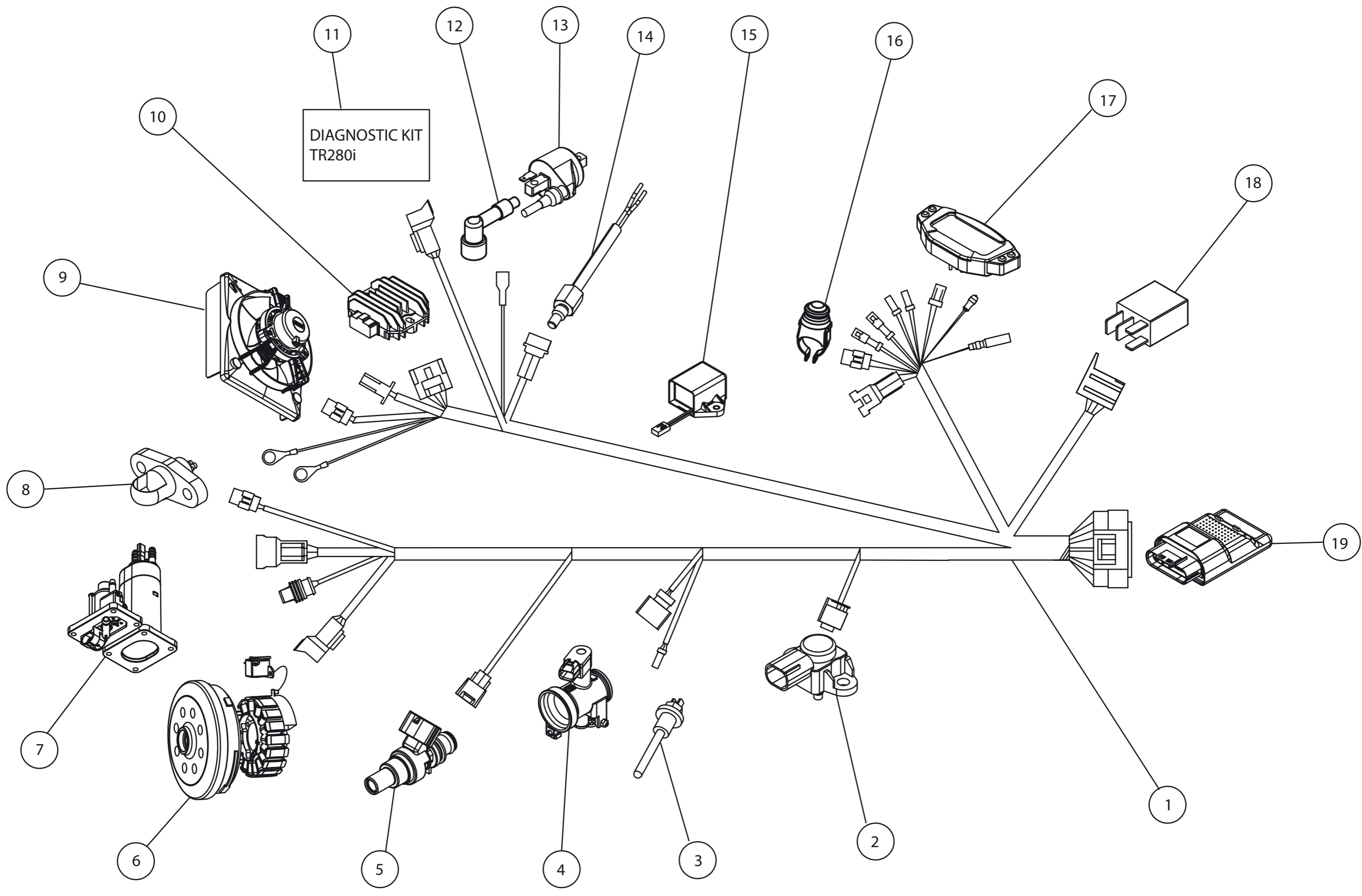
<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
1	052508AA	M5x25 TORX	5
2	7300030211	IGNITION COVER	1
3	104012AB	M10x40 SCREW	1
4	051208AA	TORX M5x12 INOX	2
5	7210030211	STATOR WIRES SUPPORT PLATE	1
6	051608BB	M5x16 TORX	6
7	051608AE	M5x12 TORX	3
8	3420020211	INNER CRANKSHAFT COVER INSERT	1
9	9570020211	INNER CRANKSHAFT COVER GASKET	1
10	354706SB	SEALING	1
11	3400020213	INNER CRANKSHAFT COVER	1
12	283720QA	BEARING	1
13	253207SB	SEALING	1
14	7100030211	ACG SET	1
15	053008AF	M5X30 TORX	3
16	102540HB	WASHER 10X25X4	1



<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
1	250000WA	SEEGER Ø25	1
2	4310020211	COUNTERSHAFT SPROCKET	1
3	304008SB	SEAL FOR GEAR OUTPUT SHAFT	1
4	4510020211	SHIFT SEAL BUSHING	1
5	251500TA	O-RING NBR	2
6	4000020211	GEAR TRANSMISSION ASSY	1
7	061008DB	SCREW	5
8	2300020212	CLUTCH DISCS SET	1
9	2410020211	PRESSURE PLATE	1
10	2430020211	CLUTCH SPRING SUPPORT PLATE	1
11	1610020213	CLUTCH NUT LOCKER	1
12	041007BC	M4x10 SCREW	18
13	2420020212	CLUTCH SPRING	1
14	2440020211	CLUTCH RELEASE ARM	18
15	8210020211	GEAR FORK 1st-4th	1
16	8230020211	GEAR FORK 5th-6th	1
17	0610KI	M6 NUT	1
18	4410020211	SHIFT SHAFT ADJUSTING SPRING	1
19	8115020211	SHIFT SHAFT SPRING	1
20	102405NA	WASHER	1
21	8130020211	GEAR SELECTOR SPRING	1
22	8100020211	SHIFT SHAFT ASSY	1
23	8120020211	GEAR SELECTOR	2
24	051601NA	WASHER	1
25	052508AA	M5x25 TORX	1
26	122405NA	WASHER	1
27	121805NA	WASHER	1
28	8400020211	SHIFT DRUM ASSY	1
29	052008AA	M5x20 TORX	1
30	8510020211	GEAR PEDAL	1
31	12005SB	GEAR SHAFT OIL SEAL	1
32	4000080211	PREASSEMBLED AND ADJUSTED GEARBOX	1
33	8310020211	FORK SHAFT	2
34	8220020211	GEAR FORK 2nd-3rd	1
35	1600020213	PRIMARY SHAFT LOCKER SHAFT	1

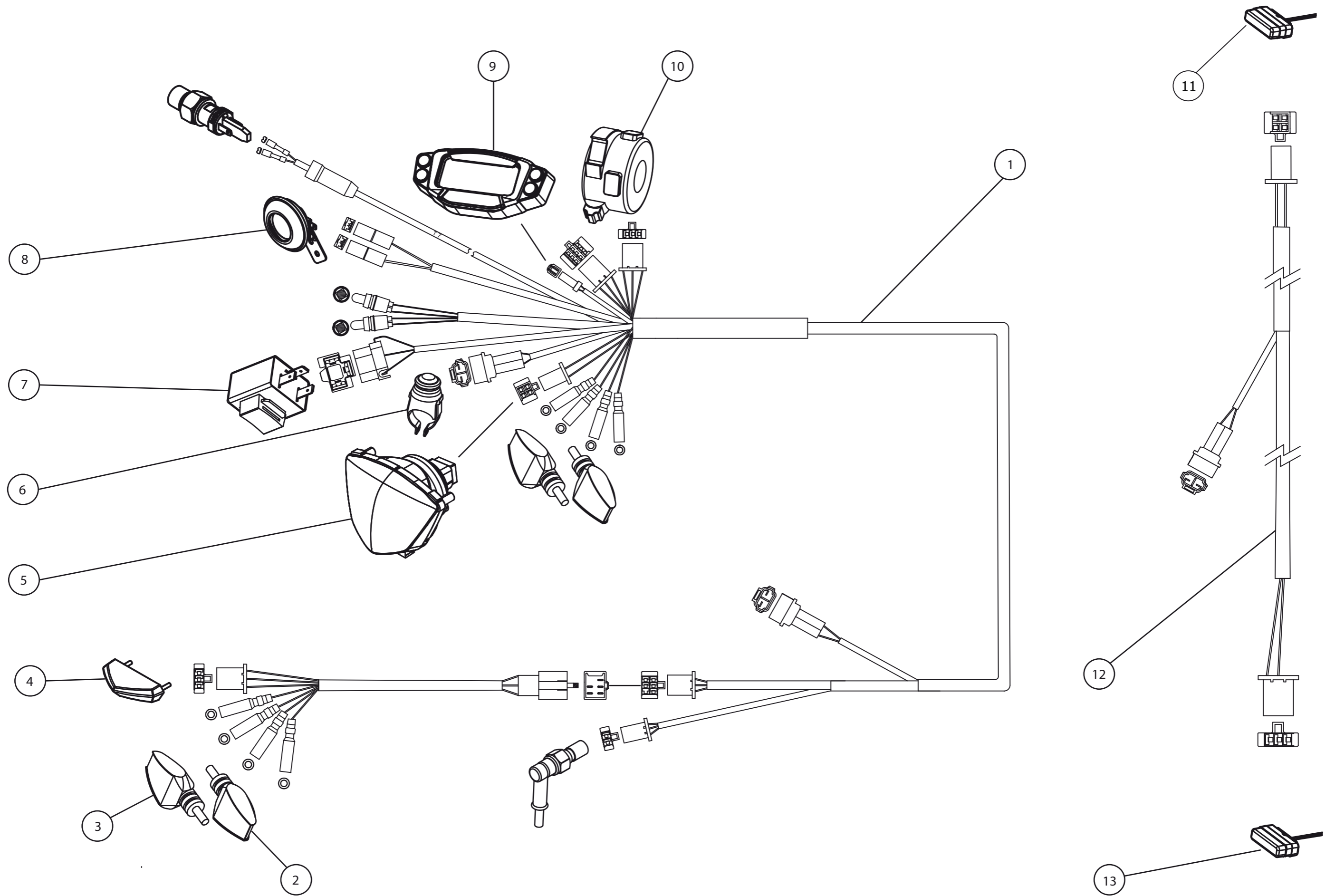


<b>REF</b>	<b>CODE</b>	<b>NAME</b>	<b>QUANTITY</b>
1	2610020211	BEARING PLATE	1
2	173002RA	BEARING	1
3	2620020211	CLUTCH PUMP PISTON	1
4	2630020211	CLUTCH PISTON SPRING	1
5	2640020211	CLUTCH PISTON SPRING GUIDE	1
6	1151500TC	O-RING NBR + TEFLON	2
7	9520020211	CLUTCH COVER GASKET	1
8	121802NF	WASHER	1
9	1310020211	OIL DRAINING BOLT	1
10	2530020211	OIL WINDOW	1
11	7410020211	KICKSTART PEDAL	1
12	052008AA	M5x20 TORX	4
13	120100TA	O-RING	4
14	053008AA	M5x30 TORX	2
15	7440020211	KICKSTART BALL	1
16	7430020211	KICKSTART PEDAL SPRING	1
17	051208AA	M5x12 TORX	2
18	7420020211	KICKSTART PEDAL BUSHING	2
19	7110020212	KICKSTART SHAFT	1
20	182404SA	SEALING NBR 18x24x4	1
21	2500020212	CLUTCH COVER	1
22	184005NA	WASHER	1
23	0520MA	CENTERING PING	1
24	7150020211	KICKSTART SHAFT CLIP	2
25	7140020211	PEDAL KICKSTART SPRING	1
26	7130020211	KICKSTART SPRING BUSHING	1
27	7310020211	KICKSTART GEAR	1
28	7320020211	FRICION KICKSTART SPRING	1
29	122405NA	WASHER	1

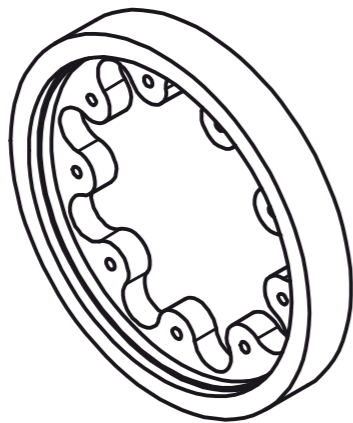


<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
1	1100030213	MAIN HARNESS	1
2	9260030211	AIR PRESSURE SENSOR	1
3	8510030211	FUEL LEVEL SENSOR	1
4	9000010211	THROTTLE BODY ASSY	1
5	9110010211	INJECTOR	1
6	7100030211	ACG SET	1
7	8500030211	FUEL PUMP ASSY	1
8	9250030211	INTAKE AIR TEMPERATURE SENSOR	1
9	9100030211	ELECTRIC FAN	1
10	5100030211	REGULATOR	1
11	9900030211	DIAGNOSTICS KIT TR280i	
12	5020030211	SPARK PLUG CAP	1
13	5000030211	IGNITION COIL	1
14	9200030211	ENGINE COOLANT TEMPERATURE SENSOR	1
15	2400030211	CAPACITOR UNIT	1
16	8110030211	KILL SWITCH	1
17	6000030211	TRAILTECH MULTIFUNCTION	1
18	9110030211	FAN RELAY	1
19	5200030211	ECU TR280i	1

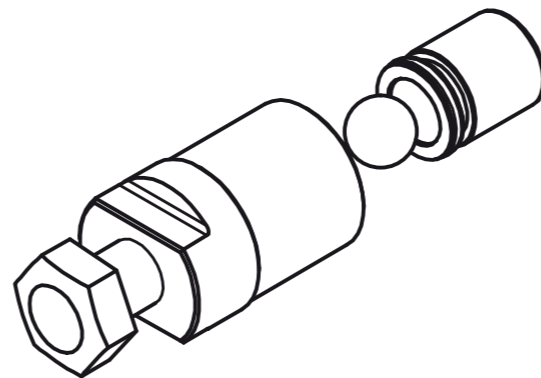




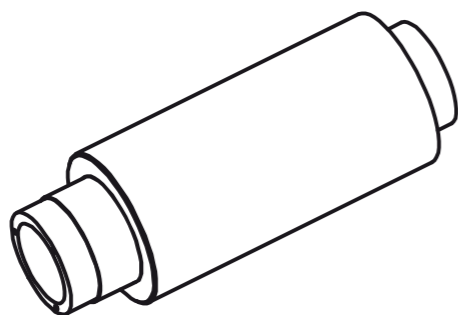
<i>REF</i>	<i>CODE</i>	<i>NAME</i>	<i>QUANTITY</i>
1	1200030211	LIGHTING HARNESS TR280i HOMOLOGATED	1
2	2300030211	TURN LIGHT FRONT-R/REAR-L	2
3	2350030211	TURN LIGHT FRONT-L/REAR-R	2
4	3100030212	TAIL LIGHT	1
5	2100030211	HEADLIGHT TR280i	1
6	8110030211	ENGINE STOP SWITCH	1
7	2360030211	TURN SIGNAL MAIN RELAY	1
8	6200030211	HORN	1
9	6000030211	TRAILTECH MULTIFUNCTION	1
10	2400030211	LIGHT HORN SWITCH	1
11	2101030211	RACING LED HEADLIGHT	1
12	1201030211	RACING LIGHT HARNESS	1
13	2102030211	RACING REAR LED	1



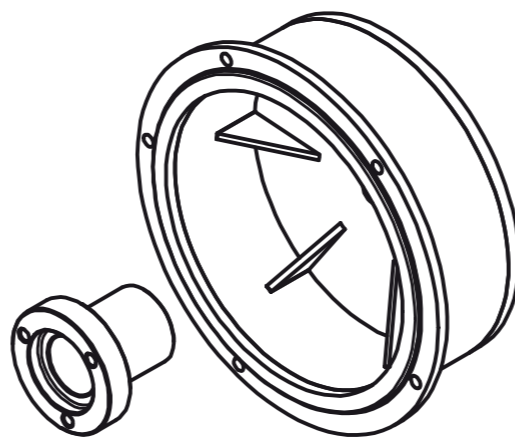
CLUTCH SPRING  
CENTERING TOOL



FLYWHEEL PULLER



PRIMARY SHAFT BEARING  
DRIVER

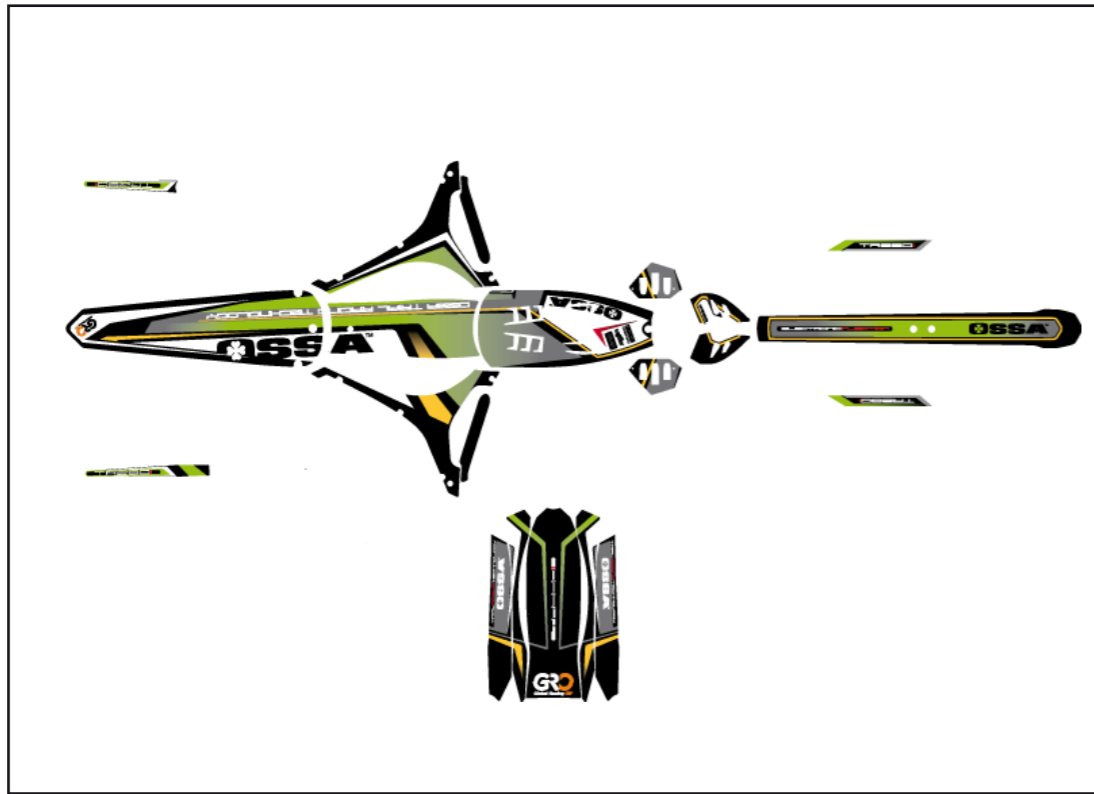


CRANCKSHAFT REMOOVAL  
TOOL SET



1000960211  
ENGINE STAND

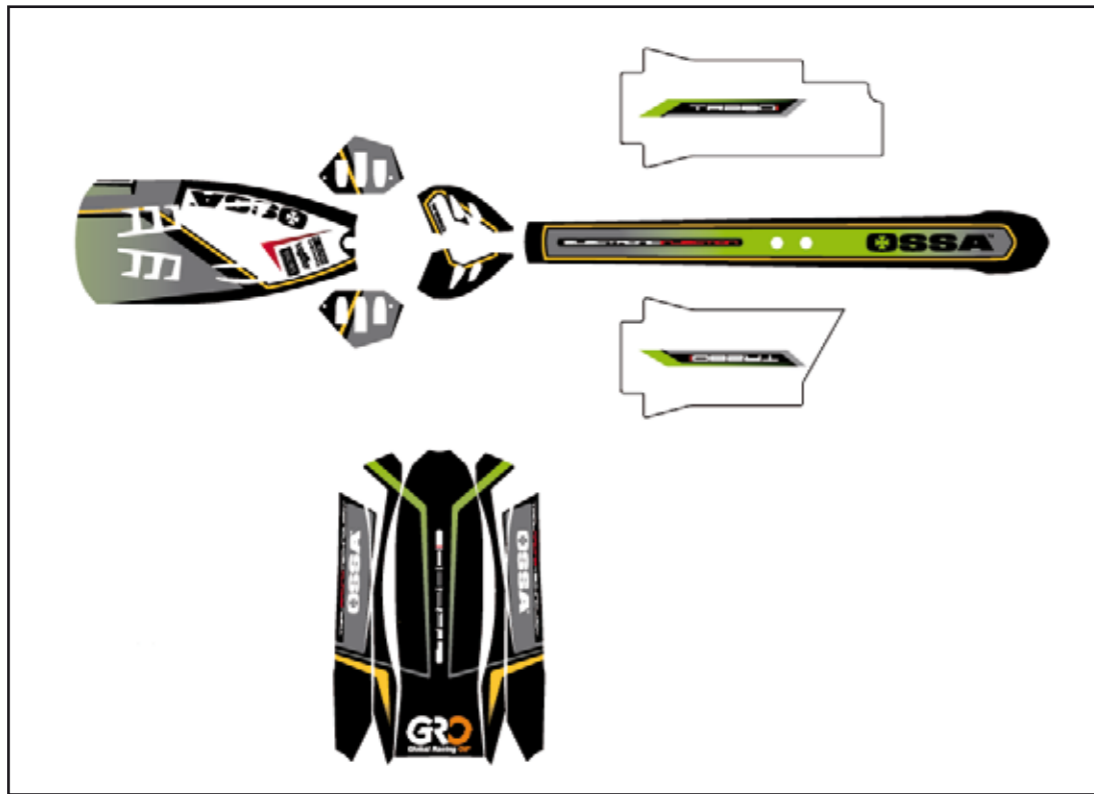
1499960211 OSSA WORKSHOP KIT



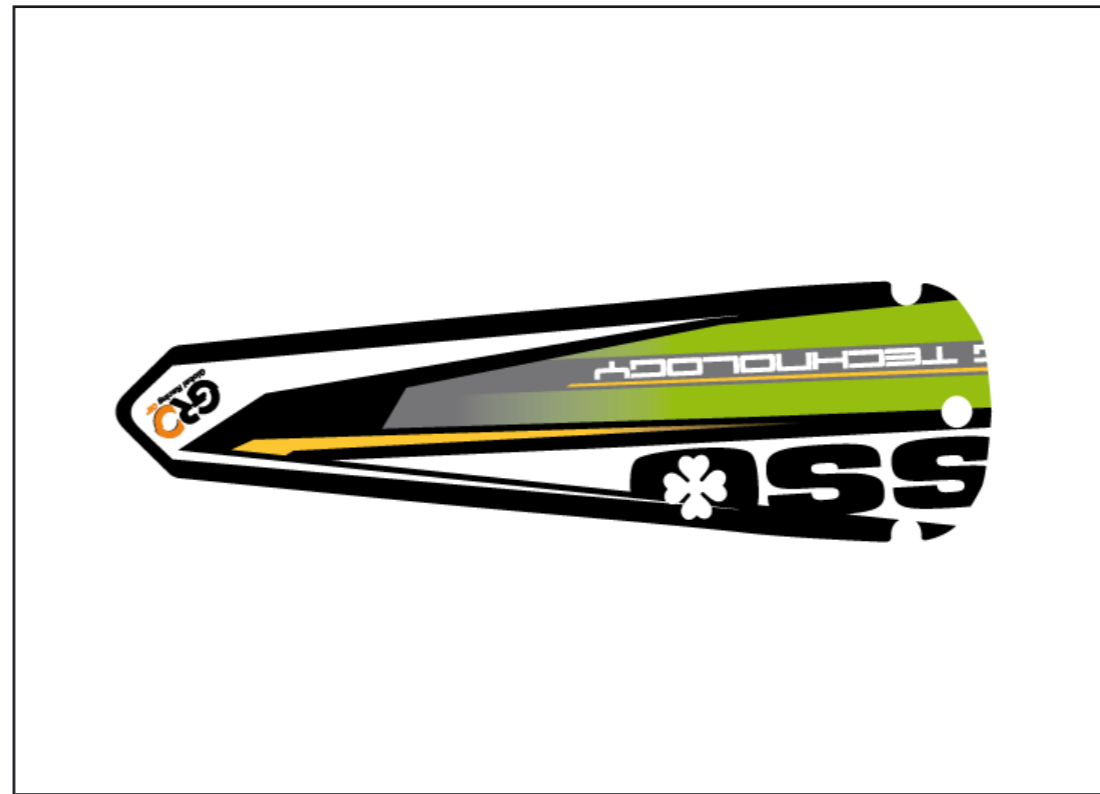
**100050213 DECAL KIT COMPLETE TR280i 2013**



**150050213 REAR PART DECALS TR280i 2013**



**110050213 FRONT PART DECALS TR280i 2013**



**1610050213 REAR FENDER DECALS TR280i 2013**